

TECHNICAL SPECIFICATIONS

| PRESS BRAKES | | | WORK AREA | | | | | | | DIMENSIONS AND WEIGHT | | | | | TECHNICAL SPECIFICATIONS | | | |
|---------------------|----------------|---------------|-----------------|------------------------------|--------|----------------------|---|---------------------|----------------------|-----------------------|--------------------------------------|---------|-----------|----------------|--------------------------|---------------|--------------|---------------------|
| MODEL | Nominal length | Bending Force | Max Real Length | Distance between side frames | Throat | Y Maximum ram stroke | Daylight (distance between table and ram) | Intermediate height | Working table height | A Length | Hmax Height (Hmin BDC for transport) | B Depth | Pit depth | Approx. weight | Approaching speed | Working speed | Return speed | Power 50 Hz - 380 V |
| | mm | kN | mm | mm | mm | mm | mm | mm | mm | mm | mm | mm | mm | t | mm/s | mm/s | mm/s | kW |
| X-PRESS 25 | 1250 | 250 | 1250 | 1200 | 0 | 150 | 340 | - | 905 | 2000 | 2000 | 1100 | 0 | 1,9 | 0-10 | 0-10 | 170 | 3 |
| X-PRESS 50 | 1600 | 500 | 1670 | 1300 | 300 | 200 | 400 | 100 | 950 | 2650 | 2550 (2475) | 1610 | 0 | 3.8 | 200 | 0-10 | 200 | 5.5 |
| | 2000 | 500 | 2100 | 1600 | 300 | 200 | 400 | 100 | 950 | 2950 | 2550 (2475) | 1610 | 0 | 4.2 | 200 | 0-10 | 200 | 5.5 |
| | 2000 I | 500 | 2100 | 1600 | 300 | 200 | 600 | 300 | 950 | 2950 | 2750 (2675) | 1610 | 0 | 4.5 | 200 | 0-10 | 200 | 5.5 |
| | 2000 C | 500 | 2100 | 1600 | 300 | 300 | 500 | 100 | 950 | 2950 | 2750 (2675) | 1610 | 0 | 4.5 | 200 | 0-10 | 200 | 5.5 |
| X-PRESS 125 | 2500 | 1250 | 2600 | 2100 | 400 | 300 | 500 | 100 | 950 | 3475 | 3030 (2830) | 2000 | 0 | 8.5 | 200 | 0-10 | 200 | 11 |
| | 3000 | 1250 | 3100 | 2600 | 400 | 300 | 500 | 100 | 950 | 4000 | 3030 (2830) | 2000 | 0 | 10.0 | 200 | 0-10 | 200 | 11 |
| | 3000 I | 1250 | 3100 | 2600 | 400 | 300 | 800 | 400 | 950 | 4000 | 3330 (3130) | 2000 | 0 | 10.2 | 200 | 0-10 | 200 | 11 |
| | 3000 C | 1250 | 3100 | 2600 | 400 | 400 | 600 | 100 | 950 | 4000 | 3020 | 2000 | 0 | 10.2 | 200 | 0-10 | 200 | 11 |
| X-PRESS 165 | 4000 | 1250 | 4100 | 3600 | 400 | 300 | 500 | 100 | 950 | 5000 | 3030 (2830) | 2000 | 0 | 12.3 | 200 | 0-10 | 200 | 11 |
| | 3000 | 1650 | 3100 | 2600 | 400 | 200 | 400 | 100 | 950 | 4000 | 3040 (2970) | 1880 | 0 | 11.5 | 200 | 0-10 | 200 | 18.5 |
| | 4000 | 1650 | 4100 | 3600 | 400 | 200 | 400 | 100 | 950 | 5000 | 3140 (2970) | 1880 | 0 | 15.0 | 200 | 0-10 | 200 | 18.5 |
| | 4000 I | 1650 | 4100 | 3600 | 400 | 200 | 800 | 400 | 950 | 5000 | 3440 (3270) | 1880 | 0 | 15.8 | 200 | 0-10 | 200 | 18.5 |
| | 4000C | 1650 | 4100 | 3600 | 500 | 400 | 600 | 100 | 950 | 5000 | 3240 (3170) | 1880 | 0 | 15.8 | 200 | 0-10 | 200 | 18.5 |
| X-PRESS 225 | 5000 | 1650 | 5100 | 4600 | 500 | 300 | 500 | 100 | 950 | 6000 | 3450 | 1880 | 0 | 18.7 | 180 | 0-10 | 200 | 18.5 |
| | 3000 | 2250 | 3100 | 2600 | 500 | 300 | 500 | 100 | 965 | 4020 | 3300 (3260) | 3000 | 0 | 15.6 | 200 | 0-10 | 175 | 22 |
| | 4000 | 2250 | 4100 | 3600 | 500 | 300 | 500 | 100 | 965 | 5020 | 3370 (3260) | 2000 | 0 | 19.6 | 200 | 0-10 | 175 | 22 |
| | 4000 I | 2250 | 4100 | 3600 | 500 | 300 | 800 | 400 | 965 | 5020 | 3770 (3560) | 2100 | 0 | 20.7 | 200 | 0-10 | 175 | 22 |
| X-PRESS 265 | 4000 C | 2250 | 4100 | 3600 | 500 | 400 | 600 | 100 | 965 | 5020 | 3770 (3560) | 2100 | 0 | 20.7 | 200 | 0-10 | 175 | 22 |
| | 3000 | 2650 | 3100 | 2600 | 500 | 300 | 500 | 100 | 965 | 4020 | 3340 (3260) | 2100 | 0 | 16.1 | 200 | 0-10 | 145 | 30 |
| | 4000 | 2650 | 4100 | 3600 | 500 | 300 | 500 | 100 | 965 | 5020 | 3410 (3260) | 2100 | 0 | 20.0 | 200 | 0-10 | 145 | 30 |
| | 4000 I | 2650 | 4100 | 3600 | 500 | 300 | 800 | 400 | 965 | 5020 | 3710 (3560) | 2200 | 0 | 21.0 | 200 | 0-10 | 145 | 30 |
| | 4000 C | 2650 | 4100 | 3600 | 500 | 400 | 600 | 100 | 965 | 5280 | 3760 (3710) | 2200 | 0 | 21.0 | 200 | 0-10 | 145 | 30 |
| X-PRESS 330 | 6000 | 2650 | 6100 | 5600 | 500 | 300 | 500 | 100 | 1075 | 7020 | 3670 (3370) | 2200 | 0 | 33.0 | 150 | 0-10 | 95 | 30 |
| | 3000 | 3300 | 3100 | 2600 | 500 | 300 | 500 | 100 | 965 | 4010 | 3555 (3430) | 2100 | 0 | 18.5 | 200 | 0-8.5 | 125 | 30 |
| | 400 | 3300 | 4100 | 3600 | 500 | 300 | 500 | 100 | 965 | 5040 | 3555 (3430) | 2100 | 0 | 22.0 | 200 | 0-8.5 | 125 | 30 |
| | 4000 C | 3300 | 4100 | 3600 | 500 | 400 | 600 | 100 | 965 | 5040 | 3775 (3715) | 2100 | 0 | 23.2 | 200 | 0-8.5 | 125 | 30 |
| X-PRESS 420 | 6000 | 3300 | 6100 | 5600 | 500 | 300 | 500 | 100 | 965 | 7040 | 3950 (3600) | 2100 | 1350 | 35.0 | 150 | 0-8.5 | 85 | 30 |
| | 4000 | 4200 | 4300 | 3600 | 500 | 400 | 600 | - | 930 | 5375 | 4000 | 2500 | 1250 | 41.0 | 100 | 0-8.5 | 100 | 37 |
| X-PRESS 640 | 6000 | 4200 | 6300 | 5600 | 500 | 400 | 600 | - | 930 | 7375 | 4300 | 2500 | 1500 | 51.0 | 100 | 0-8.5 | 70 | 37 |
| | 5000 | 6400 | 5300 | 4600 | 500 | 400 | 600 | - | 920 | 6420 | 4180 | 2600 | 1285 | 26.0 | 100 | 0-8.5 | 100 | 55 |
| X-PRESS 800 | 600 | 6400 | 6300 | 5600 | 500 | 400 | 600 | - | 920 | 7420 | 4330 | 2600 | 1575 | 70.0 | 100 | 0-8.5 | 90 | 55 |
| | 5000 | 8000 | 5100 | 4100 | 500 | 450 | 650 | - | 920 | 5900 | 4500 | 2840 | 1285 | 61.5 | 80 | 7.5 | 90 | 75 |
| X-PRESS 1000 | 6000 | 8000 | 6100 | 5100 | 500 | 450 | 650 | - | 920 | 7025 | 4735 | 2840 | 1575 | 78.0 | 80 | 7.5 | 90 | 75 |
| | 8000 | 10000 | 8100 | 7100 | 500 | 600 | 850 | - | 850 | 9100 | 6050 | 2970 | 2750 | 160.0 | 80 | 7.5 | 65 | 90 |

